DEPARTMENT OF METALLURGICAL AND MATERIALS ENGINEERING NATIONAL INSTITUTE OF TECHNOLOGY, TIRUCHIRAPPALLI

COURSE PLAN – PART I				
Name of the programme and specialization	M.Tech – Welding Engineering			
Course Title	Design of Weldments			
Course Code	MT601	No. of Credits	4	
Course Code of Pre- requisite subject(s)	NIL			
Session	July 2020	Section (if, applicable)	NA	
Name of Faculty	Dr. S. Muthukumaran	Department	мме	
Email	smuthu@nitt.edu	Telephone No.	(0431)2503468	
Name of Course Coordinator(s) (if, applicable)	NA		•	
E-mail	smuthu@nitt.edu	Telephone No.	3468	
Course Type	Core course			

Syllabus (approved in BoS)

Weld joints, weld symbols, and joint design principles.

Weld design for static loading: Designing for strength and rigidity, Material – section properties, design under different loading.

Weld design for dynamic loading: Design for fluctuating and impact loading - dynamic behavior of joints - stress concentrations - fatigue analysis - fatigue improvement techniques - permissible stress- life prediction. Principles and methods and practical approach for crack arresting

Concept of stress intensity factor - LEFM and EPFM concepts - brittle fracture- transition temperature approach - fracture toughness testing, application of fracture mechanics to fatigue, weldments design for high temperature applications.

Welding residual stresses - causes, occurrence, effects and measurements - thermal and mechanical relieving; types of distortion - factors affecting distortion - distortion control methods - prediction - correction, jigs, fixtures and petitioners

COURSE OBJECTIVES

- Design weld joins operating under static and dynamic loading conditions.
- Analyze and predict the life of weld joints using the concepts of fracture mechanics

and identifying the effects of stress concentration build up.

• Learn the various types of stresses and distortions induced in a component as a result of welding.

COURSE OUTCOMES (CO)	
Course Outcomes	Aligned Programme Outcomes (PO)
Design weld joints for strength and rigidity under static loading conditions.	1, 2 & 4
Design weld joints for dynamic loading and high temperature applications.	1, 2 & 4
Analyze and predict the life of weld joints subjected to fatigue and evaluate	
the effect of stress concentration on fatigue life of such joints.	2, 3, 4 & 5
Estimate the ductile to brittle transition temperatures based on fracture	
toughness testing and understand the LEFM and EPFM concepts in Fracture	4, 5 & 6
Mechanics to propose solutions for improvements to fatigue life.	4, 3 & 0
Identify the various types of stresses and distortions to a component during	
welding and takes measures to minimize or eliminate such effects.	7, 8 & 9

	COURSE PLAN – PART II				
COUR	SE OVERVIEW				
COURSE TEACHING AND LEARNING ACTIVITIES					
S.No.	Week/Contact Hours	Topic	Mode of Delivery		
1	1&2	Principle of Weld Joint Design & welding symbols	Online Lectures		
2	2-4	Weld design for static loading	Online Lectures		
3	5-7	Weld design for dynamic loading	Online Lectures		
4	8-10	Fracture mechanics and residual life estimation	Online Lectures		
5	11-14	Welding residual stresses and distortion	Online Lectures		

COURSE ASSESSMENT METHODS (shall range from 4 to 6)				
S.No.	Mode of Assessment	Week/Date	Duration	% Weightage
1	Cycle Test-I (Open book exam)	1 st Week of November	45 minutes	15
2	Cycle Test-II (Open book exam)	1 st Week of December	45 minutes	15
3	Assignemnt	First Week of November		10
4	Weldment Design Project	Second week of November to First week of December	_	30
СРА	Compensation Assessment* (Open book exam)	Second week of December	60 minutes	15
5	Final Assessment *	3 rd Week of December as per the institue guidelines	90 minutes	30

^{*}mandatory; refer to guidelines on page 4

COURSE EXIT SURVEY (mention the ways in which the feedback about the course shall be assessed)

Whether the prescribe syllabus is competed.

Whether the faculty clarified the doubts of the students

Whether the teacher is impartial with the students

Whether the study materials are given to the student??

Whether sufficient numbers of numerical problems are being solved?

COURSE POLICY (preferred mode of correspondence with students, compensation assessment policy to be specified)

MODE OF CORRESPONDENCE (email/ phone etc)

Email ID: smuthu@nitt.edu, Phone : (0431) 2503468

COMPENSATION ASSESSMENT POLICY

Only one retest will be conducted and students may be permitted for valid reasons.

ATTENDANCE POLICY (A uniform attendance policy as specified below shall be followed)

- ➤ At least 75% attendance in each course is mandatory.
- ➤ A maximum of 10% shall be allowed under On Duty (OD) category.
- > Students with less than 65% of attendance shall be prevented from writing the final

assessment and shall be awarded 'V' grade.

ACADEMIC DISHONESTY & PLAGIARISM

- ➤ Possessing a mobile phone, carrying bits of paper, talking to other students, copying from others during an assessment will be treated as punishable dishonesty.
- > Zero mark to be awarded for the offenders. For copying from another student, both students get the same penalty of zero mark.
- ➤ The departmental disciplinary committee including the course faculty member, PAC chairperson and the HoD, as members shall verify the facts of the malpractice and award the punishment if the student is found guilty. The report shall be submitted to the Academic office.

The above policy against academic dishonesty shall be applicable for all the programmes.

programmes.		
ADDITIONAL INFORMATION		
NIL		
FOR APPROVAL		
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Course Faculty	CC-Chairperson	HOD

Guidelines:

- a) The number of assessments for a course shall range from 4 to 6.
- b) Every course shall have a final assessment on the entire syllabus with at least 30% weightage.
- c) One compensation assessment for absentees in assessments (other than final assessment) is mandatory. Only genuine cases of absence shall be considered.

d) The passing minimum shall be as per the regulations.

B.Tech. Admitted in				P.G.
2018	2017	2016 2015		
35% or class average/2 Peak/3 or class average/2 whichever is greater.		40%		

- e) Attendance policy and the policy on academic dishonesty & plagiarism by students are uniform for all the courses.
- f) Absolute grading policy shall be incorporated if the number of students per course is less than 10.
- g) Necessary care shall be taken to ensure that the course plan is reasonable and is objective.