

# NATIONAL INSTITUTE OF TECHNOLOGY, TIRUCHIRAPPALLI

## DEPARTMENT OF CHEMICAL ENGINEERING

COURSE PLAN – PART I				
Name of the programme and specialization	M.TECH, PROCESS CONTROL AND INSTRUMENTATION			
Course Title	CONTROLLER TUNING			
Course Code	CL 676	No. of Credits	3	
Course Code of Pre- requisite subject(s)				
Session	January 2021	Section (if, applicable)	NA	
Name of Faculty	Dr.Nagajyothi Virivinti	Department	Chemical Engineering	
Official Email	jyothi@nitt.edu	Telephone No.		
Name of Course Coordinator(s) (if, applicable)				
Official E-mail		Telephone No.		
Course Type (please tick appropriately)	Core course	$\checkmark$ Elective of	course	
<i>,</i>				
Syllabus (approved in Introduction to tuning or	<b>BoS)</b> f controllers. Classificatio	n of controllers. Ope	n loop and closed loop	
tuning methods for SISC				
Fundamentals of fractio	nal order control, Fractio	nal-order PI, PID co	ntroller tuning, tuning of	
fractional order lead lag compensator, Auto-tuning of Fractional order controllers				
Relay based tuning of PID controllers. Feedback - Experimental Design, Approximate Transfer				
Functions: Frequency-domain Modeling - Simple Approach, Improved Algorithm, Parameter				
Estimation. Approximate Transfer Functions: Time-domain Modeling. Shape of Relay,				
Improved Relay Feedback.				
Auto tuning for Plant Wide Control Systems – Recycle Plant, Control Structure Design,				
Unbalanced Schemes, Balanced Scheme, Controllability, Operability, Controller Tuning for				
Entire Plant. Guidelines for Auto Tune Procedure. Applications to case studies.				
Introduction to nonlinear PID controller design.				
COURSE OBJECTIVES				
This course is designed to learn the different tuning techniques for the controllers.				
MAPPING OF COs with	n POs			
Course Outcomes			Programme	



	Outcomes (PO) (Enter Numbers only)
1. Design PID controllers using various design methods	1,2,3,4,5,9,11
2. Use right tuning method for tuning the PID controller	1,2,3,4,5,9,11
3. Design PID controllers for fractional order systems	1,2,3,4,5,9,11
4. Automate the control at plant level	1,2,3,4,5,9,11
5. Design PID controllers by incorporating process nonlinearity	1,2,3,4,5,6,9,11

		COURSE PLAN – PART II			
COUR	SE OVERVIEW				
system	ns.	methods of different controllers for d	ifferent types of		
COUR	COURSE TEACHING AND LEARNING ACTIVITIES ( Add more rows)				
S.No.	Week/Contact Hours	Торіс	Mode of Delivery		
	10 hours	Introduction to tuning of controllers.			
		Classification of controllers. Open	MS Teams		
1		loop and closed loop tuning methods			
		for SISO and MIMO systems			
	5 hours	Fundamentals of fractional order			
		control, Fractional-order PI, PID			
2		controller tuning, Tuning of fractional	MS Teams		
		order lead lag compensator, Auto-			
		tuning of Fractional order controllers			
	6 hours	Relay based tuning of PID			
		controllers. Feedback - Experimental			
3		Design, Approximate Transfer			
		Functions: Frequency-domain			
		Modeling - Simple Approach,	MS Teams		
		Improved Algorithm, Parameter			
		Estimation. Approximate Transfer			
		Functions: Time-domain Modeling.			
		Shape of Relay, Improved Relay			



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		Feedback.	
		Auto tuning for Plant wide Control	
		Systems – Recycle Plant, Control	
		Structure Design, Unbalanced	
4	8 hours	Schemes, Balanced Scheme,	
		Controllability, Operability, Controller	MS Teams
		Tuning for Entire Plant. Guidelines	
		for Auto Tune Procedure.	
		Applications to case studies.	
5	4 hours	Introduction to nonlinear PID controller design.	MS Teams
COURSE ASSESSMENT METHODS (shall range from 4 to 6)			

S.No.	Mode of Assessment	Week/Date	Duration	% Weightage		
1	Assessment-1	After 13 <sup>th</sup> contact hour	One hour	20		
2	Assessment-2	After 30 <sup>th</sup> contact hour	One hour	20		
3	Project	After 20 <sup>th</sup> contact hour		20		
4	Presentation			10		
СРА	Compensation Assessment*			20		
6	Final Assessment *			30		

\*mandatory; refer to guidelines on page 4

**COURSE EXIT SURVEY (**mention the ways in which the feedback about the course shall be assessed)

Feedback will be taken two times, one after the Assessment-I, the other at the end of the semester.

**COURSE POLICY** (including compensation assessment to be specified)



## MODE OF CORRESPONDENCE (email/ phone etc)

Students may contact the faculty over mail (jyothi@nitt.edu) or over whatsapp 9985329988

#### COMPENSATION ASSESSMENT POLICY

All the assessments are compulsory. If any student is absent for any of the assessment-I or Assessment-II with genuine reason with prior approval, he/she can appear for the compensation assessment.

**ATTENDANCE POLICY** (A uniform attendance policy as specified below shall be followed)

- > At least 75% attendance in each course is mandatory.
- A maximum of 10% shall be allowed under On Duty (OD) category.
- > Students with less than 65% of attendance shall be prevented from writing the final assessment and shall be awarded 'V' grade.

### ACADEMIC DISHONESTY & PLAGIARISM

- > Possessing a mobile phone, carrying bits of paper, talking to other students, copying from others during an assessment will be treated as punishable dishonesty.
- > Zero mark to be awarded for the offenders. For copying from another student, both students get the same penalty of zero mark.
- > The departmental disciplinary committee including the course faculty member, PAC chairperson and the HoD, as members shall verify the facts of the malpractice and award the punishment if the student is found guilty. The report shall be submitted to the Academic office.
- > The above policy against academic dishonesty shall be applicable for all the programmes.

### ADDITIONAL INFORMATION, IF ANY

FOR APPROVAL

Course Faculty<sup>1</sup> CC- Chairperson HOD [Dr.Nagajyothi Virivinti]