# DEPARTMENT OF CHEMICAL ENGINEERING NATIONAL INSTITUTE OF TECHNOLOGY, TIRUCHIRAPPALLI

	COURSE PLA	N - PART I				
Course Title	PROCESS CALCULAT	TIONS				
Course Code	CLPC 15 (B.Tech- Chemical Engg)	No. of Credits	L 3	T 1	<b>P</b>	C 4
Course Code of Pre- requisite subject(s)	NIL				10	7
Session	July. 2018	Section (if, applicable)				
Name of Faculty	Dr. N. Anantharaman	Department	Chemical Engg R.No.: 102			
Email	naraman@nitt.edu	Telephone No.	0431-2503103			
Name of Course Coordinator(s) (if, applicable)	Dr. P. Sivashanmugam	1				
E-mail	psiva@nitt.edu	Telephone No.	2	503	106	
Course Type	x Core course	Elective co	1		.00	

#### Syllabus (approved in BoS)

Stoichiometry: Introduction - Units and Dimensions - Stoichiometric principles -composition relations, density and specific gravity.

Ideal Gases and Vapor Pressure: Behaviour of Ideal gases - kinetic theory of gases - application of ideal gas law - gaseous mixtures - volume changes with change in composition. Vapour pressure - effect of Temperature on vapour pressure - vapour pressure plots - vapour pressure of immiscible liquids - solutions.

Humidity and Solubility: Humidity - saturation - vaporization - condensation - wet and dry bulb thermometry Solubility and Crystallisation - Dissolution - solubility of gases.

Material Balance: Material Balance - Processes involving chemical reaction - Combustion of coal, fuel gases and sulphur - Recycling operations - bypassing streams - Degree of conversion - excess reactant - limiting reactant. Unsteady state problems

Energy Balance: Thermo chemistry - Hess's law of summation - heat of formation, reaction, combustion and mixing - mean specific heat - Theoretical flame Temperature TEXT BOOKS:

- Himmelblau, "Basic Principles and Calculations in Chemical Engineering", 8th Edn., Prentice Hall of India Ltd, India 2012
- 2. V.Venkataramani, N.Anantharaman and K.M. Meera Sheriffa Begum, 2<sup>nd</sup> Edn., 'Process Calculations' Prentice Hall of India Ltd, New Delhi. 2013

# REFERENCE BOOKS:

- 3. O. A .Hougen, K. M. Watson and R. A. Ragatz, "Chemical Process Principles", Vol- I, CBS Publishers and Distributors, New Delhi, 1995.
- 4. B. I. Bhatt, "Stoichiometry", 5th Edn., Tata McGraw Hill Publishers Ltd., New Delhi, 2010.

# **COURSE OBJECTIVES**

- $1. \ {\rm To} \ {\rm give} \ {\rm students} \ {\rm fundamental} \ {\rm knowledge} \ {\rm in} \ {\rm Units} \ {\rm and} \ {\rm conversions} \ {\rm and} \ {\rm also} \ {\rm the} \ {\rm basic} \ {\rm laws} \ {\rm governing} \ {\rm chemical} \ {\rm operations}.$
- 2. To impart knowledgeable on material and energy balance with and without reactions

# COURSE OUTCOMES (CO)

Course Outcomes	Aligned Programme Outcomes (PO)
At the end of the course, student will have	<b>30</b>
the capability to convert units and dimensions and also modify equations from system to another	PO1, PO2, PO3, PO5, PO8, PO9, PO11, and PO12
the capability apply the laws of physics and chemistry in solving process industry related applications.	PO1, PO2, PO4, PO5, PO8, PO9, PO11and PO12
the proficiency to integrate the data and formulate the mass and energy balance problems	PO1,PO2,PO3,PO5,PO8, PO9, PO11 and PO12
the capability to use mathematical knowledge for solving mass and energy balance problems with and without chemical reactions	PO1,PO2, PO3, PO5, PO8, PO9, PO11 and PO12

# COURSE PLAN - PART II

# **COURSE OVERVIEW**

- 1. To give students fundamental knowledge in Units and conversions and also the basic laws governing chemical operations.
- 2. To impart knowledgeable on material and energy balance with and without reactions

# **COURSE TEACHING AND LEARNING ACTIVITIES**

S.No.	Week/contact hours	Topic	Mode of Delivery
1	Week 1	Introduction and Objectives	Chalk and talk
2	Week 1	Introduction to units and Dimensions	Chalk and talk
3	Week I	Problems on conversion of units	Chalk and talk
4	Week 1	Conversion of equations	Chalk and talk
5	Week 2	Problems on conversion of equations	Chalk and talk
6	Week 2	Expressing concentration and density	Chalk and talk
7	Week 2	Expressing concentration and density (continued)	Chalk and talk
8	Week 2	Problem solving	Chalk and talk
9	Week 3	Concept of average molecular weight	Chalk and talk
10	Week 3	Problems	Chalk and talk

Week3	Concepts of partial pressure and partial volume	Chalk and talk
Week 4	Problems on non-reacting systems	Chalk and talk
	Problems on reacting systems	Chalk and talk
	Concept of vapour pressure	Chalk and talk
	VLE data estimation	Chalk and talk
	Application to mass balance	Chalk and talk
	Steam distillation	Chalk and talk
	Concepts of crystallization	Chalk and talk
		Chalk and talk
Week 5	일본에게 마시트를 하면 하는 것은 것은 그리고를 보는 때 모든	CL II. 14-II.
Week6		Chalk and talk
Week 6	Definitions on psychrometry terms	Chalk and talk
Week 6	Test 1	
Week 6	Psychrometric chart and its uses	Chalk and talk
Week 7	Problem solving using psychrometric chart	Chalk and talk
Week 7	Problem solving using psychrometric chart	Chalk and talk
Week 7	Problem solving using psychrometric chart	Chalk and talk
Week 7	Material balance for non reacting systems	Chalk and talk
Week 8	Material balance for non reacting systems	Chalk and talk
	Material balance for reacting systems	Chalk and talk
	Material balance for reacting systems	Chalk and talk
		Chalk and talk
		Chalk and talk
		Chalk and talk  Chalk and talk
Week 9		
Week 9	Combustion problems	Chalk and talk
Week 9	Combustion problems	Chalk and talk
Week 10	Recycle, purge and bypass	Chalk and talk
Week 10	Recycle, purge and bypass	Chalk and talk
Week 10	Test 2	
Week 10	Thermo-chemistry concepts	Chalk and talk
Week 11	Problems on the above topic	Chalk and talk
Week 11	Energy balance	Chalk and talk
Week 11	Adiabatic flame temperature estimation	Chalk and talk
	Adiabatic flame temperature estimation	Chalk and talk
	Material balance in Unsteady state operations	Chalk and talk
	Material balance in Unsteady state operations	Chalk and talk
Week 12	Energy balance in Unsteady state operations	Chalk and talk Talk
	Week 4 Week 4 Week 4 Week 5 Week 5 Week 5 Week 5 Week 6 Week 6 Week 6 Week 7 Week 7 Week 7 Week 7 Week 8 Week 8 Week 8 Week 9 Week 9 Week 10 Week 10 Week 10 Week 11 Week 11 Week 11 Week 11 Week 12 Week 12	Week 4         Problems on reacting systems           Week 4         Concept of vapour pressure           Week 4         VLE data estimation           Week 5         Application to mass balance           Week 5         Steam distillation           Week 5         Concepts of crystallization           Week 5         Problems on estimation of yield           Week 6         Problems on estimation of yield with hydrated salt           Week 6         Definitions on psychrometry terms           Week 6         Psychrometric chart and its uses           Week 7         Problem solving using psychrometric chart           Week 8         Material balance for non reacting systems           Week 8         Material balance for non reacting systems           Week 8         Material balance for reacting systems           Week 8         Material balance for reacting systems           Week 9         Combustion problems           Week 9         Combus

# COURSE ASSESSMENT METHODS (shall range from 4 to 6)

S.No.	Mode of Assessment	Week/Date	Duration	% Weightage
1	Assessment -1(assignment)	4th week		3%
2	Assessment -2 (test)	6 <sup>th</sup> week since commencement	1 hour	20%

2	Assessment -3(assignment)	9th week		4%
4	Assessment -4(test)	12h week since commencement	1 hour	20%
5	Assessment -5(assignment)	14th week		3%
6	End semester examination	16 <sup>th</sup> week since commencement	1 hour	50%
CPA	Compensation ASSESSMENT*	14th week	Latte 2 and 4 age	20%

\*mandatory; refer to guidelines on page 4 (Will cover both 2 and 4 assessments)

# COURSE EXIT SURVEY (mention the ways in which the feedback about the course shall be assessed)

- Feedback is planned to be collected twice; once in the mid semester and one at the end of course as soon as classes are over.
- 2) The academic performance of the students will be assessed based on 2 cycle tests (each 20 marks), one final examination (50 marks) and assignments (10 marks).
- 3) Suitable mapping of COs with POs will be made and attainment will be calculated.

# COURSE POLICY (preferred mode of correspondence with students, policy on attendance, compensation assessment, , academic honesty and plagiarism etc.)

# MODE OF CORRESPONDENCE (email/ phone etc):

Through Phone/email with Class representative

### ATTENDANCE:

1) Attendance of 75% and above is expected. The 25% allowance is given for absence due to illness/institute related activities(sports/competitions/seminars etc)

## **COMPENSATION ASSESSMENT:**

Will cover both I and II assessments (written test) for those who have missed either I or II or both, on genuine grounds

# **ACADEMIC HONESTY & PLAGIARISM**

1) It is expected that the students will not indulge in any form of malpractice. In the event of any malpractice reported, all those who are involved will forfeit all the marks in that test/examination/assignment. Reappearance /additional assignment will not be given.

# ADDITIONAL INFORMATION

The Course Coordinator is available for consultation at times that are displayed on the coordinator's office notice board. Queries may also be emailed to the Course Coordinator directly at naraman@nitt.edu

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Course Faculty N. An Anta	CC-Chairperson	HOD

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- a) The number of assessments for a course shall range from 4 to 6.
- b) Every course shall have a final assessment on the entire syllabus with at least 30% weightage.
- c) One compensation assessment for absentees in assessments (other than final assessment) is mandatory. This is not applicable for project work/industrial lectures/internship.
- d) The policy for attendance for the course should be clearly specified.
- Necessary care shall be taken to ensure that the course plan is reasonable and is objective.

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