# NATIONAL INSTITUTE OF TECHNOLOGY, TIRUCHIRAPPALLI

This course outline template acts as a guide for writing your course outline. As every course is different, please feel free to amend the template/ format to suit your requirements.

COURSE OUTLINE TEMPLATE						
Course Title	Advanced Separation Techniques					
Course Code	CL 610	No. of Credits	L	Т	P	C
			3	0	0	3
Department	Chemical Engineering	Faculty	K.M.	Meera	Sheriff	a Begum
Pre-requisites	Knowledge in Equilibrium staged mass transfer separation processes.					
Course Code						
Course Coordinator(s)	Dr.K.M.Meera Sheriffa Begum					
(if, applicable)						
Other Course	-	Telephone No.	0431	-250310	)9	
Teacher(s)/Tutor(s)						
E-mail						
Course Type	Elective course					

# **COURSE OVERVIEW**

This course gives an insight into concepts of rate governed separation techniques and applications of less energy intensive processes for down streaming operations. Outcome of this course will enable a student to apply the methodologies for various industrial down streaming and bio- process applications.

# **COURSE OBJECTIVES**

- 1. To learn the principle and technical concepts of rate governed separation processes.
- 2. To understand the less energy intensive processes for down streaming applications.
- **3.** To apply the knowledge in designing process equipments.

# **COURSE OUTCOMES (CO) Aligned Programme Outcomes (PO) Course Outcomes** 1. COURSE OUTCOME Upon completing the course, the student will be able to 1. have awareness about conventional and non-conventional PO1, PO2 separation processes PO1, PO2, PO4, PO6, PO8, PO9 and 2. acquire sufficient knowledge in less energy intensive **PO10** processes for separation of components. PO1, PO2, PO3, PO4, PO5, PO6, PO7, 3. apply the methodologies for various industrial down **PO9, PO10 and PO11** streaming and bio-process applications. PO1, PO2, PO3, PO5, PO9 and PO11 4. analyze the design constraints of process equipments in industrial applications

COURSE TEACHING AND LEARNING ACTIVITIES (\*: It is likely that some of the classes will be lost due to holidays and hence the semester will go upto 14 weeks)

S.No.	Week	Topic	Mode of Delivery  PPT	
1.	Week 1	Overview of equilibrium separation processes		
2.	2. Week 1 Review of separation equipments, Cascade theory		Chalk and talk	
3.	·		Chalk and talk	
4.			Chalk and talk	
5.	Week 2	Membrane-Types, classification, preparation and characterization	Chalk and talk	
6.	Week 2	Concentration polarization theory - factors for membrane flux	Chalk and talk	
7.	Week 3	Membrane modules-Types, description, operative features	PPT	
8.	Week 3	Design factors, Modes of operations and fouling preventive measures	Chalk and talk	
9.	Week 3	Membrane processes and their applications - MF, UF,RO, pervaporation, Dialysis, Materials, operation	Chalk and talk	
10.	10. Week 4 Gas Permeation- principle, permeators, membranes, design factors		Chalk and talk	
11.	Week 4	Sorption separation- Principle of chromatography and ion exchange, Retention theory	Chalk and talk	
12.	Week 4	Resolution- band broadening factors -design controlling factors	Chalk and talk	
13.	Week 5	Types of chromatographic techniques- Principles and their applications, Detectors	Chalk and talk/PPT	
14.	Week 5	Band Broadening –Causing factors – preventive measures	Chalk and talk	
15.	Week 5	Scaleup problems in chromatography	Chalk and talk	
		Test - I		
16.	Week 6	Dialyser types, membranes, design, applications	Seminar/PPT	
	Week 6	Plasma membranes for Hydrogen production Enzymatic Membranes for biological applications	Seminar/PPT	
18.	Week 6	Affinity and Gel permeation chromatography- Biological applications	Seminar/PPT	
19.	Week 6 (Extra Hr)	Super critical fluid and Chiral chromatography	Seminar/PPT	

20.	Week 7	Ionic separations- Electrodialytic principle, advantages	Chalk and talk
21.	Week 7	Electrodialytic stack operation and design factors	Chalk and talk
22.	Week 7	Industrial applications-Technical problems in electrodialytic operations	Chalk and talk
23.	Week 7(Extra Hr)	Variants of electro-membranes -modes of ED operations	Chalk and talk
24.	Week 8	Sweetening of fruit juice by ionic replacement	Seminar/PPT
25.	25. Week 8 Radioactive strontium removal from milk by ED		Seminar/PPT
26.	Week 8	Electro kinetic methods – Principle and advantages	Chalk and talk
			Chalk and talk
28.	Week 9	Capillary, Moving boundary, Zone electrophoresis-applications	Chalk and talk
29.	29. Week 9 Gel electrophoresis-principle, method and biomedical applications		Seminar/PPT
30.	30. Week 9 Dieletrophoresis- Mechanism and applications		Seminar/Chalk and talk
31.	Week 9(Extra Hr)	Thermal gradient separation processes-TD and zone melting-principle	Chalk and talk
		Test - II	
	Week 10	Thermal diffusion flux equations –phase diagrams	Chalk and talk
33.	33. Week 10 Thermal diffusion equipments- design factors		Seminar/PPT
34.	34. Week 10 Isotopic separations by TD for Nuclear industry		Seminar/PPT
35.	Week 10(Extra Hr)	Zone melting- types- phase diagrams, Types of zone heaters	Chalk and talk
36.	Week 11	Arc Zone melting in Metallurgical industries	Seminar/PPT
37.		Temperature gradient Zone refining in semiconductor Industry	Seminar/PPT
38.		Floating Zone melting, vapor zone refining for organic compounds	Seminar/PPT
39.	. Week 11(Extra Hr) Foam separation, Adductive crystallization - Principle, theory and advantages  Retest		Chalk and talk
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40.	Week 12	Foam structure, Foaming agents-stability and drainage factors –thermodynamic equilibrium,	Chalk and talk

Ī	41.	Week 12	Equipments, Foam fractionation in Protein	Seminar/PPT
			separation	
	42.	Week 12	Isomers separation by Adducts, Design Factors	Seminar/PPT
			Semester Examination	

# COURSE ASSESSMENT METHODS

S.No.	Mode of Assessment	Week/Date	Duration	% Weightage
1	I cycle test	6 <sup>th</sup> week since commencement	1 hour	20%
2	Seminar-1	6 -9 <sup>th</sup> week	-	5%
3	II cycle test	10 <sup>n</sup> week since commencement	1 hour	20%
4	Seminar -2	10 -12 <sup>th</sup> week	-	5%
5	Retest*	12 <sup>th</sup> week since commencement	1 hour	20%
6	End semester examination	At the end of Course	3 hours	50%

<sup>\*(</sup>Only for Absentees in any one of the cycle tests)

# ESSENTIAL READINGS : Textbooks, reference books Website addresses, journals, etc

#### Text Books:

- 1. H.M. Schoen, *New Chemical Engineering Separation Techniques*, Wiley Interscience, New York, 1972.
- 2. B. Sivasankar, *Bioseparations Principles and Techniques*, Prentice Hall of India Pvt. Ltd, New Delhi, 2005.
- 3. KaushikNath, Membrane Separation processes, PHI, New Delhi 2008.

#### Reference Books:

- 1. J.D. Seader, Ernest J.Henley and D. Keith Roper, *Separation Process Principles*, 3<sup>rd</sup> edition, John Wiley & Sons Australia, Limited, 2010.
- 2. M. Mulder, *Basic Principles of Membrane Technology*, Kluwer Academic Publishers, London, 1996.
- 3. Ronald W.Roussel, *Hand book of Separation Process Technology*, John Wiley, New York, 1987.

# COURSE EXIT SURVEY (mention the ways in which the feedback about the course is assessed and indicate the attainment also)

- 1) Feed back is planned to be collected twice; once in the mid semester and one at the end of course as soon as classes are over.
- 2) The academic performance of the students will be assessed based on 2 cycle tests (each 20 marks), one final examination (50 marks) and seminars (10 marks).
- 3) Suitable mapping of COs with POos will be made and attainment will be calculated.

# COURSE POLICY (including plagiarism, academic honesty, attendance, etc.)

- 1) It is expected that the students will not indulge in any form of malpractice in Examinations. Seminar presentation will focus on the emerging trends.
- 2) Attendance of 75% and above is expected. The 25% allowance is given for absence due to illness/institute related activities(sports/competitions/seminars etc)

# ADDITIONAL COURSE INFORMATION

**eg.:** The Course Coordinator is available for consultation at times that are displayed on the coordinator's office notice board. Queries may also be emailed to the Course Coordinator directly at **meera@nitt.edu** 

# FOR SENATE'S CONSIDERATION

Approved by:

**HOD**: P.Sivashanmugam