### DEPARTMENT OF METALLURGICAL AND MATERIALS ENGINEERING NATIONAL INSTITUTE OF TECHNOLOGY, TIRUCHIRAPPALLI

### DEPARTMENT OF METALLURGICAL AND MATERIALS ENGG.

## NATIONAL INSTITUTE OF TECHNOLOGY, TIRUCHIRAPPALLI

	COURSE PLA	N – PART I	
Name of programme	MTech: Industrial Metal	llurgy	
and specialization			
Course Title	Industrial Heat Treatmen	nt	
Course Code	MT 702	No. of Credits	3
Department	MME	Faculty	Dr D. K. Satapathy
Pre-requisites	Physical Metallurgy	Section	NA
Course Code		(if, applicable)	NA
Course			
Coordinator(s)		Department	MME
(if, applicable)			
Other Course	deepaksatapathy245	Telephone No.	9437347529
Teacher(s)/Tutor(s)	@gmail.com		
E-mail			
Course Type	Core course	<b>Elective</b> of	course
		-	

#### Syllabus (approved in BoS)

Principles of Heat treatment: Purpose of alloying, effect of alloying elements on ferrite, cementite, Fe-Fe3C system, tempering and TTT Curves, Austenitic Transformation, Pearlitic Transformation, Bainitic Transformation, Martensitic Transformation

Chemical and Thermo mechanical heat treatment: Annealing, Normalizing, Hardening, mechanism of heat removal during quenching, quenching media, size and mass effect, hardenability, tempering, austempering. Carburizing, cyaniding, flame and induction hardening, residual stresses, deep freezing, thermo mechanical treatments: HTMT, LTMT, Ausforming, Isoforming, Cryoforming.

Heat treatment of Ferrous alloys; Heat treatment of Plain carbon, Alloy and structural steels and Cast Iron;

Non-ferrous metals and alloys: Precipitation hardening, aging treatment, study of copper, aluminum, Mg and nickel and their alloys

Furnaces: Heat treatment furnaces and their design, atmosphere control vacuum heat treatment etc.

Defects in Heat treatment and their remedies, Economics of heat treatment **COURSE OBJECTIVES** 

**Course objective**: The heat treatment technology deals with the factors and mechanisms involved in the control of composition and properties of various materials with 'getting it right' economically, operationally, and environmentally.

COURSE OUTCOMES (CO)				
Course Outcomes	Aligned Programme Outcomes (PO)			
The student will have the ability to understand the advantages of heat treatment like increasing the strength of material, improve machining, improving formability, restore ductility after a cold working operation. Thus it is a very enabling manufacturing process that can not only help other manufacturing process, but can also improve product performance by increasing strength or other desirable characteristics.				

### **COURSE PLAN – PART II**

### COURSE OVERVIEW

- Fe-Fe3C system, tempering and TTT Curves, Austenitic Transformation, Pearlitic Transformation, Bainitic Transformation, Martensitic Transformation
- Chemical and Thermo mechanical heat treatment: Annealing, Normalizing, Hardening, Heat treatment of Ferrous alloys:
- Heat treatment of Plain carbon, Alloy and structural steels and Cast Iron
- Non-ferrous metals and alloys: Precipitation hardening, aging treatment, study of copper, aluminum, Mg and nickel and their alloys
- Furnaces: Heat treatment furnaces and their design, atmosphere control vacuum heat treatment etc.
- Defects in Heat treatment and their remedies, Economics of heat treatment

S.No.	Week/Contact Hours	Торіс	Mode of Delivery
1	3 <sup>rd</sup> - 4 <sup>th</sup> week January	Principles and Solid State Transformation	
2	1 <sup>st</sup> – 4 <sup>th</sup> Week February	Heat Treatment Processes	
3	1 <sup>st</sup> – 3 <sup>rd</sup> week March	Heat Treatment of various Alloys	On-line (MS Teams) Digital Pad
4	4 <sup>th</sup> week March -2 <sup>nd</sup> week April	Equipment and Heat treatment defects	

# COURSE TEACHING AND LEARNING ACTIVITIES

S.No.	Mode of Assessment	Week/Date	Duration	% Weightage
1	Assignment	1 <sup>st</sup> week April	-	20
	- This state of the			Real Property
2	Class Test 1	2 <sup>nd</sup> week April	40 min	25
3	Class Test 2	3 <sup>rd</sup> week April	40 min.	25
СРА	Compensation Assessment	-	60 min	25
5	End Semester		2hrs	30
	SE EXIT SURVEY 's Feedback			
COUD	SE POLICY (preferred mode of	correspondence with stu	dents, policy on	attendance,
	and the second	onesty and plagiarism etc	2.)	
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