

### **Unit I**

Introduction to industrial automation and control, architecture, introduction to sensors, types of measurement systems, signal conditioning and processing, estimation of errors and calibration.

### **Unit II**

Introduction to process control, PID control, controller tuning, implementation of PID controllers, special control structures.

### **Unit III**

Sequence Control, Control of machine tools

### **Unit IV**

Introduction to actuators, hydraulic actuator systems, pneumatic control systems, electric drives, stepper motors, DC motor drives, induction motor drives, synchronous motor drives.

### **Unit V**

Networking of sensors, actuators and controllers, the Fieldbus Communication Protocol

#### **Reference Books:**

1. Curtis D.Johnson, "Process Control Instrumentation Technology", 7<sup>th</sup> Edition, Prentice Hall, New Delhi, 2002
2. Stephanopoulos, "Chemical process control", 2<sup>nd</sup> Edition, Prentice Hall, New Delhi, 2003.
3. John.W.Webb Ronald A Reis, "Programmable Logic Controllers- Principles And Applications", 4<sup>th</sup> Edition, Prentice Hall Inc., New Jersey, 1998.
4. Anthony Eposito, "Fluid power with Applications", 6<sup>th</sup> impression Prentice Hall International Inc, 2009.
5. Deshpande P.B and Ash R.H, "Elements of Process Control Applications", ISA Press, New York, 1995.
6. NPTEL Industrial Automation and Control – Video Course

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